

Date: Wednesday, 1/9/2008 3:42:12 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	QUICK RELEASE FASTENER	
Job Number	36698		Part Number	D2372	
Estimate Number	10131		Drawing Number	D2372 REV A	
P.O. Number	N/A		Project Number	N/A	
This Issue	1/9/2008	S.O. No.	N/A	Drawing Revision	A
Prsht Rev.	NC	Type	PURCHASED PARTS	Material	N/A
First Issue	N/A			Due Date	1/21/2008
Previous Run	31924		Qty:	20	Um: Each
Written By			Comment	Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF	
Checked & Approved By	HJ 08/01/09				
Comment					

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5413

C 08/01/10

(20)

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black

2.0 D2372 Quick Release

Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
QUICK RELEASE

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Pc 8/01/16

(20)

4.0 QC6 DIMENSIONAL CHECK



Plants are on the Bag

8 08/01/17

(20)

Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2372

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5730

Pc 8/01/17

(20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 02/01/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(qc)

Comment: FINAL INSPECTION/W/O RELEASE

1/9/08/18

Job Completion



~ 2008/1/17

V

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

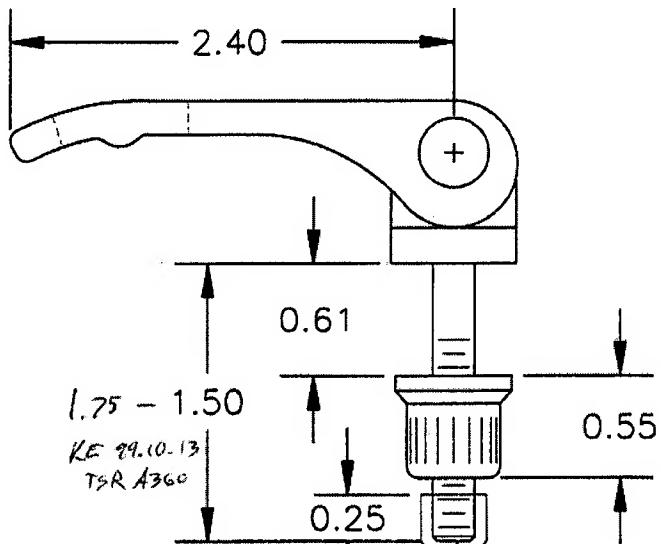
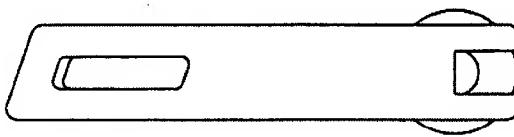
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bru</i>	APPROVED <i>S</i>	DRAWING NO. D2372
DATE 95:02:24	TITLE	REV. A SHEET 1 OF 1 SCALE

RELEASED
96 06 1080OPTIONAL { PLASTI-DIP END
M6 x 1 CUT TO LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *36698*

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01



462 HAZELDEAN ROAD
KANATA, ONT. K2L 1V3
TEL # (613) 831-2059
GST: 135809325

*** SALES RECEIPT ***

STATION #: 01 DATE: Jan-14-2008 3:10 pm
CUSTOMER #: 6329577
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL
LE
SERVED BY: NICK INV# KA187092

CODE	DESCRIPTION		
PO NUMBER P000005413			
21149	BIKE PART	4.20	84.00
20 @			
VISA	88.20	SUBTOTAL	84.00
		GST	4.20
		PST	0.00
		TOTAL	88.20

GAS PRICES ON THE RISE, BUY A BIKE! WIN-
WIN STAY FIT AND LOSE WEIGHT

* IN-STORE CREDIT/EXCHANGE *
* WITHIN 20 DAYS WITH RECEIPT *
* FINAL SALE ON DISCOUNTED ITEMS *

REF ID:

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